

Always Chair Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
  - Seat front edge static load test
  - Vertical static load on back
  - Foot rest and leg rest static load test
  - Arm sideways static load test
  - Arm downwards static load test
  - Vertical upwards static load on arm rests
- Seat and back durability test
  - Seat front edge durability test
  - Leg forward static load test
  - Leg sideways static load test
  - Seat impact test
  - Back impact test
  - Arm impact test

Structural Testing Certifications

**ALCHBOAK**  
Always chair  
with oak plywood base  
**BS EN 16139:2013, Level 2**  
Static load 200kg

**ALCHBST4**  
Always chair  
with 4 steel leg base  
**BS EN 16139,2013, Level 1**  
Static load 160kg

**ALCHBSL**  
Always chair  
with sled base  
**BS EN 16139,2013, Level 1**  
Static load 160kg  
**ANSI/BIFMA X5.4 – 2012**  
Static load 300 lb

**ALCHBCL**  
Always chair  
with cantilever base  
**BS EN 16139:2013, Level 1**  
Static load 160kg

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard  
**5852:2006 Part 2**

California Technical Bulletin  
**117-2013**

Italian standards  
**UNI 9175-CLASS 1.IM**

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

- [www.kvadrat.dk](http://www.kvadrat.dk)
- [www.camirafabrics.com](http://www.camirafabrics.com)
- [www.butefabrics.com](http://www.butefabrics.com)
- [www.panaz.com](http://www.panaz.com)
- [www.maharam.com](http://www.maharam.com)
- [www.vescom.com](http://www.vescom.com)
- [www.ultrafabricsllc.com](http://www.ultrafabricsllc.com)
- [www.crestleather.com](http://www.crestleather.com)

Servicing

If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty

naughtone offers a **5 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at [naughtone.com/warranty](http://naughtone.com/warranty)

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Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight
1 <b>ALCHBST4</b> Always Chair on 4 Leg Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	10.3 kg 22.70 lbs
2 <b>ALCHBSL</b> Always Chair on Sled base	625 mm 24.5 in	595mm 23.5 in	780mm 30.5 in	470mm 18 in	415 mm 16.5 in	355 mm 14 in	11.1 kg 24.47 lbs
3 <b>ALCHBCL</b> Always Chair on Cantilever Base	625 mm 24.5 in	595mm 23.5 in	780mm 30.5 in	470mm 18 in	415 mm 16.5 in	355 mm 14 in	11.3 kg 24.91 lbs
4 <b>ALCHBOAK</b> Always Chair on Oak Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	9.68 kg 21.34 lbs
5 <b>ALCHB4S</b> Always 4 Star Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470mm 18 in	415 mm 16.5 in	355 mm 14 in	12.4 kg 27.3 lbs
6 <b>ALCHB5S</b> Always 5 Star Base	635 mm 25 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	12.6 kg 27.7 lbs
7 <b>ALCHB5SL</b> Always 5 Star Base with Gas Lift Mechanism	635 mm 25 in	595 mm 23.5 in	780 – 880 mm 30.5 – 34.5 in	470 – 570 mm 18 – 22.5 in	415 mm 16.5 in	355 mm 14 in	12.6 kg 27.7 lbs

Measuring Guide

