# **ARBOUR ECO**

DESIGN BY ANDREAS ENGESVIK & DANIEL RYBAKKEN



Embodying the concept that design should follow construction, Andreas Engesvik and Daniel Rybakken's Arbour is assembled from separate components that have been independently produced for optimal comfort, quality, and efficiency. This sofa was developed with an intention to create a durable sofa that would qualify for the Nordic Swan Ecolabel within the European market, and it features FSCcertified wood for the frame and selected, ecolabelled upholsteries for the covers. The seat and back cushions are made in carefully balanced proportions, with identical side cushions creating a sense of harmony and offering the opportunity for multiple comfortable sitting or lying positions, while the frame creates a strong yet elegant profile with an architectural quality.

With its logical construction and uncluttered design language, Arbour Eco fuses its distinctly Scandinavian aesthetics with high comfort and great durability.

# PRODUCT DETAILS

- / Elegant sofa with a clean and simple silhouette.
- $\slash$  / Offers optimal comfort, quality and efficiency.
- / Eco-friendly sofa.
- / Nordic Swan Ecolabelled.
- / FSC-certified wooden frame.
- $\ensuremath{{\ensuremath{{/}}}}$  Loose cushions and removable covers.
- / Available in a variety of eco-labelled textiles and frame colours and finishes.
- / The individual components can be replaced and recycled.
- / Suitable for a wide variety of private and public environments.
- / Qualified for contract use.

# MATERIAL

FRAME / FSC-certified wooden frame in solid wood and plywood with elastic webbing. Legs with felt pads.

CUSHIONS / Inner cushions with foam and feather duvet. Removable cushion cover.

 $\label{eq:cushion} \text{CUSHION COVER} \ / \ \text{Approved EU-Ecolabelled textiles}.$ Removable.

# FABRICS

Available in a selection of EU-Ecolabelled fabrics.

# KVADRAT

/ Atlas	/ Divina Melange
/ Remix	/ Fiord
/ Surface by HAY	/ Re-wool
/ Steelcut	/ Canvas
/ Steelcut Trio	/ Hallingdal
/ Melange Nap	/ Lila
/ Divina	/ Raas
/ Divina MD	/ Vidar

### FRAME FINISH

Please note that the colour codes are indicative.

FRAME COLOUR AND FINISH / Available in 5 different base colours and finishes.

- / Oiled waxed oak
- / Oiled waxed walnut
- / Black water-based lacquered beech (RAL 9005)
- / Wine red water-based lacquered beech (RAL 3002)
- / Bottle green water-based lacquered beech (RAL 6007)



TER-BASED CQUERED BEECH

# CONSTRUCTION

Wooden frame of solid wood and veneered side/back support with loose cushions consisting of 50% duck feather and 50% foam granulate.

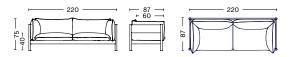
# DIMENSIONS

WIDTH / 220 cm / 86.6" DEPTH / 87 cm / 34.3" HEIGHT / 75 cm / 29.5" SEAT HEIGHT / 40 cm / 15.7" SEAT DEPTH / 60 cm / 23.6"

### TEST

EN 16139:2013 / Furniture - Strength, durability and safety -Requirements for non-domestic seating. L2: Extreme use - Loading according to Test severity L2.

### CERTIFICATIONS



### DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance instructions, test certificates, product fact sheets, and product presentations are available in our Image Bank at hay.com.

Link to downloads.



The Nordic Swan Ecolabel works to reduce the environmental impact from the production and consumption of goods. Products with the Nordic Swan Ecolabel are free from harmful chemicals such as phthalates, heavy metals, brominated flame retardants, and fluorinated substances. Beyond looking at the raw materials used for a given product, the Nordic Swan Ecolabel requirements also include usage, disposal and recycling, Before a product receives the Nordic Swan Ecolabel, it must provide documentation that it meets all environmental requirements as well as quality requirements, to ensure that it will have a long life, which further limits waste.



Made from FSC<sup>™</sup>-certified and other controlled materials.

