

# SOFT EDGE COLLECTION

Design by Iskos-Berlin



HAY

# Soft Edge Collection

Copenhagen-based design duo Iskos-Berlin have explored innovative moulding techniques to develop the organically formed Soft Edge Collection. Combining strong curves with extreme lightness, they have created a functional design that optimises human-centric comfort, while retaining a minimalist aesthetic. This versatile series includes chairs, lounge chairs, stools, and bar stools with frames in wood or steel with different finishes, while the seat is available in wood, plastic and upholstery in various colours and fabrics. The series' functionality and numerous design options make it ideal for a wide range of corporate, public, and private contexts.



Iskos-Berlin



Soft Edge 40



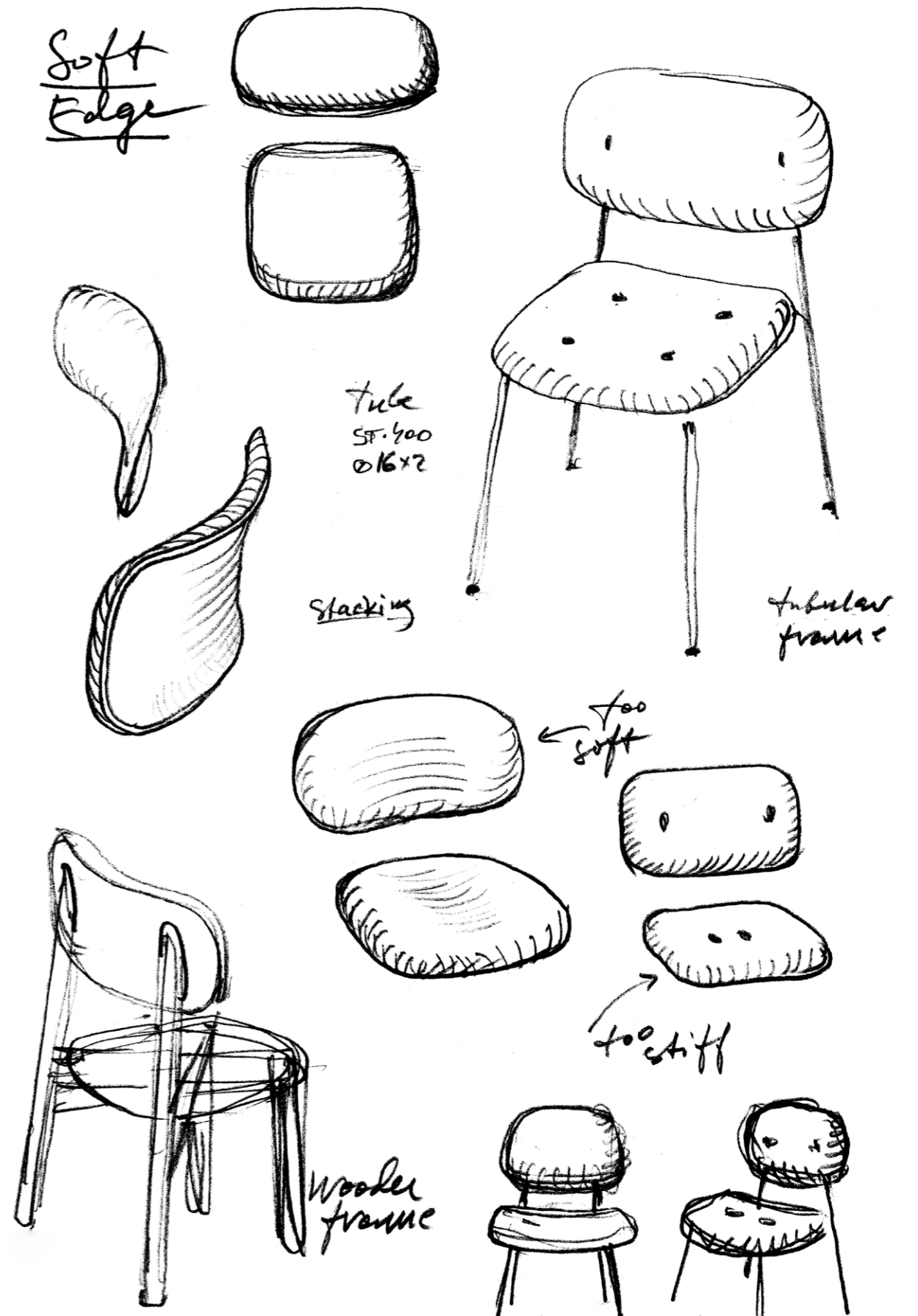
Soft Edge 40



Soft Edge 60, stackable up to 6 pcs.



Rolf Hay, Boris Berlin and Aleksej Iskos



Iskos Berlins drawings of different Soft Edge models





Soft Edge 41 | Remix 173



Soft Edge 45





Soft Edge 55 | Dusty green



Soft Edge 50







Soft Edge 100



Soft Edge 100 | Water-based laquered oak





Soft Edge 90 | Remix 173



Soft Edge 91 | Remix 173





Soft Edge 60



Soft Edge 60 | Water-based lacquered oak



Soft Edge 60 | Hunter



Soft Edge 60



Soft Edge 72 | Water-based laquered oak



Soft Edge 82 | Water-based laquered oak



Soft Edge 85 | Black



Soft Edge 70 | Water-based laquered oak



# Soft Edge Collection Highlights

- A versatile series of chairs, stools, bar stools and lounge chairs
- Blending strong curves with extreme lightness to create a minimalistic design
- The collection offers uncluttered aesthetics, stability, and functionality
- The majority of the collection is EU Eco-labelled
- Variety of seat and base colours and finishes
- Available in a wide variety of fabric and leather options
- Ideal for using in private, public and contract environments



Soft Edge Collection



Soft Edge 40 | Water-based laquered oak

# Soft Edge Overview

## SOFT EDGE CHAIRS | 4 LEG STEEL BASE



Soft Edge 40



Soft Edge 40  
Seat up.



Soft Edge 41  
Full up.

NEW



Soft Edge 45



Soft Edge 45  
Seat up.

## SOFT EDGE STOOLS



Soft Edge 70  
Stool



Soft Edge 75  
Stool



Soft Edge 72  
Stool

## SOFT EDGE CHAIRS | SLED BASE



Soft Edge 50  
Sled



Soft Edge 50  
Sled  
Seat up.



Soft Edge 51  
Sled  
Full up.

NEW



Soft Edge 55  
Sled



Soft Edge 55  
Sled  
Seat up.

## SOFT EDGE BAR STOOLS | LOW AND HIGH



Soft Edge 80  
Bar Stool



Soft Edge 85  
Bar Stool



Soft Edge 82  
Bar Stool



Soft Edge 52  
Sled  
w. hook link

NEW



Soft Edge 52  
Sled  
Seat up.  
w. hook link

NEW



Soft Edge 53  
Sled  
Full up.  
w. hook link

NEW



Soft Edge 56  
Sled  
w. hook link

NEW



Soft Edge 56  
Sled  
Seat up.  
w. hook link

NEW



Soft Edge 90  
Bar Stool



Soft Edge 90  
Bar Stool  
Seat up.



Soft Edge 91  
Bar Stool  
Full up.

NEW



Soft Edge 95  
Bar Stool



Soft Edge 95  
Bar Stool  
Seat up.

## SOFT EDGE CHAIRS | 4 LEG WOODEN BASE



Soft Edge 60



Soft Edge 60  
Seat up.



Soft Edge 60  
w. linking device



Soft Edge 60  
Seat up.  
w. linking device

## SOFT EDGE LOUNGE CHAIRS



Soft Edge 100  
Lounge



Soft Edge 100  
Lounge  
Seat up.



Soft Edge 101  
Lounge  
Full up.

NEW

Please use link below to download other sales material of the Soft Edge collection, including packshots and lifestyle photos.  
**DIGITAL LIBRARY**

Please use link below for order placement and further information.  
**HAYB2B.COM**

**HAY**



# SOFT EDGE 40/41 CHAIR

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 40/41 CHAIR

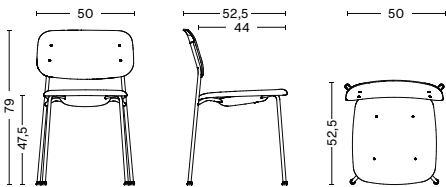
DESIGN BY ISKOS-BERLIN, 2022

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its wooden seat and back in a variety of finishes and four-legged steel base, the Soft Edge 40/41 Chair offers uncluttered aesthetics, stability, and functionality. Its strength and stackability make it ideal for using in private, public and contract environments – from homes to corporate spaces and cafés. Also available with an upholstered seat and in a fully upholstered version in a wide range of different fabric options.

### HIGHLIGHTS

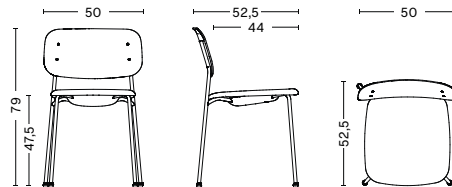
- Part of a versatile series of chairs, stools, bar stools and lounge chairs.
- Blending strong curves with extreme lightness to create a minimalistic design.
- The collection offers uncluttered aesthetics, stability, and functionality.
- EU Ecolabelled and FSC™ certified.
- Variety of seat and base colours and finishes.
- Available in a wide variety of fabric and leather options.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Stackable on trolley up to 20 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



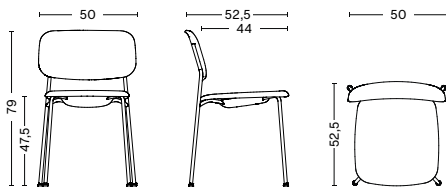
#### SOFT EDGE 40 CHAIR

WIDTH 50 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



#### SOFT EDGE 40 CHAIR | SEAT UPHOLSTERY

WIDTH 50 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



#### SOFT EDGE 41 CHAIR | FULL UPHOLSTERY

WIDTH 50 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM

### MATERIALS

#### SEAT & BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### UPHOLSTERY

10 mm PU foam.

#### BASE

4-legged base in Ø16 mm bent steel tube.

#### STACKING COVER

Polypropylene, soft black.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Trumpet felt gliders for wooden floors

CMHR foam (fire retardant)

Linking Device (please note, the linking device is not premounted to the frame)

### CONSTRUCTION

2D moulded plywood seat and back mounted to the frame with rivets. Stacking pad in polypropylene mounted underneath the seat.

**COUNTRY OF ORIGIN**

Denmark.

**HANG UP BRACKET**

Please see more information on Hang Up Bracket for Soft Edge Chairs in our overview.

[LINK TO HANG UP BRACKET OVERVIEW](#)













**CHAIR TROLLEY**

Please see more information on Chair Trolley in our fact sheet.

[LINK TO FACT SHEET](#)

**COLOUR & FINISH**

Please note that the colour codes are indicative.

	BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	CHROMED STEEL
<b>SEAT &amp; BACK</b>					
BLACK WATER-BASED LACQUERED OAK		•			•
SOFT BLACK WATER-BASED LACQUERED OAK		•			•
HUNTER WATER-BASED LACQUERED OAK		•			•
DUSTY GREEN WATER-BASED LACQUERED OAK		•			•
FALL RED WATER-BASED LACQUERED OAK		•		•	•
SOFT GREY WATER-BASED LACQUERED OAK		•	•		•
WATER-BASED LACQUERED OAK		•	•	•	•
SMOKED WATER-BASED LACQUERED OAK		•			•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012  
American National Standard For Office  
Furnishings - Lounge and Public Seating - Tests.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period. Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at [hay.com](http://hay.com).

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at [hay.com](http://hay.com).

[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 45 CHAIR

PRODUCT FACT SHEET



**HAY**



## SOFT EDGE 45 CHAIR

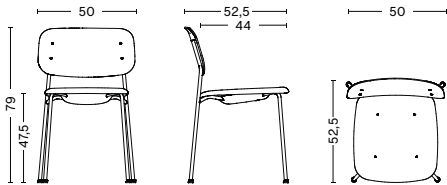
DESIGN BY ISKOS-BERLIN, 2018

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its plastic (PP) seat and back in a variety of colours and four-legged steel base, the Soft Edge 45 Chair offers both uncluttered aesthetics, stability, and functionality. Its strength and stackability make it ideal for using in private, public and contract environments – from homes to corporate spaces and cafés. Also available with an upholstered seat in a wide range of fabric options.

### HIGHLIGHTS

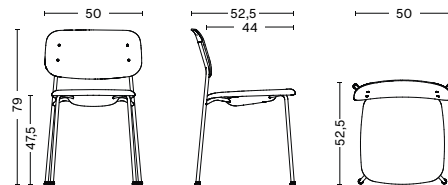
- Part of a versatile series of chairs, stools, bar stools and lounge chairs.
- Blending strong curves with extreme lightness to create a minimalistic design.
- The collection offers uncluttered aesthetics, stability, and functionality.
- Variety of seat and base colours and finishes.
- Available in a wide variety of fabric and leather options.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Stackable on trolley up to 20 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



SOFT EDGE 45 CHAIR

WIDTH 50 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



SOFT EDGE 45 CHAIR | SEAT UPHOLSTERY

WIDTH 50 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM

### MATERIALS

#### SEAT & BACK

Injection moulded solid coloured polypropylene. Thickness 6mm. Matt slightly textured surface.

#### UPHOLSTERY

10 mm PU foam.

#### BASE

4-legged base in Ø16 mm bent steel tube.

#### STACKING COVER

Polypropylene, soft black.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Trumpet felt gliders for wooden floors

CMHR foam (fire retardant)

Linking Device (please note, the linking device is not premounted to the frame)

### CONSTRUCTION

Polypropylene seat and back mounted to the frame with rivets. Stacking pad in polypropylene mounted underneath the seat.

### COUNTRY OF ORIGIN

Denmark

### HANG UP BRACKET

Please see more information on Hang Up Bracket for Soft Edge Chairs in our overview.

[LINK TO HANG UP BRACKET OVERVIEW](#)












### CHAIR TROLLEY

Please see more information on Chair Trolley in our fact sheet.

[LINK TO FACT SHEET](#)

**COLOUR & FINISH**

Please note that the colour codes are indicative.

	BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	WHITE POWDER COATED STEEL	CHROMED STEEL
<b>SEAT &amp; BACK</b>						
BLACK POLYPROPYLENE		•				•
SOFT GREY POLYPROPYLENE		•	•			•
FALL RED POLYPROPYLENE		•		•		•
DUSTY GREEN POLYPROPYLENE		•				•
WHITE POLYPROPYLENE					•	•
HUNTER POLYPROPYLENE		•				•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



### INDOOR ADVANTAGE™ GOLD

Supports a healthy indoor environment.

Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety

- Requirements for non-domestic seating.

L2 Extreme use - Loading according to

Test severity L2.

## WARRANTY

HAY provides a 5-year product warranty.

Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

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# SOFT EDGE 50/51 CHAIR

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 50/51 CHAIR

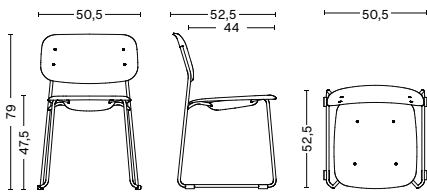
DESIGN BY ISKOS-BERLIN, 2020

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its wooden seat and back in a variety of finishes combined with a steel-sled base, the Soft Edge 50/51 Chair offers uncluttered aesthetics, stability, and functionality. Its strength and stackability make it ideal for using in private, public, and contract environments – from homes to corporate spaces and cafés. Also available with an upholstered seat and in a fully upholstered version in a wide range of different fabric options.

### HIGHLIGHTS

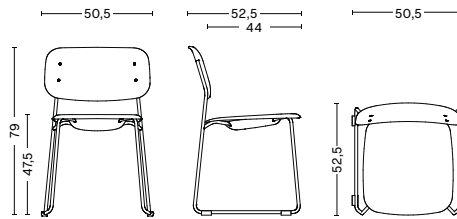
- Part of a family of dining chairs, bar stools, lounge chairs and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
- Offers an ergonomic seating solution due to its increased level of back support.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- EU Ecolabelled and FSC™ certified.
- Variety of seat and base colours and finishes.
- Available in a wide variety of fabric and leather options.
- Available with linking gliders.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Stackable on trolley up to 15 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



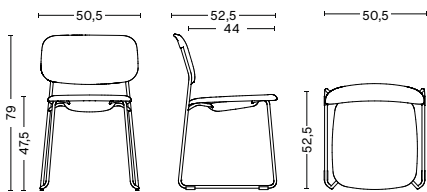
#### SOFT EDGE 50 CHAIR

WIDTH 50,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



#### SOFT EDGE 50 CHAIR | SEAT UPHOLSTERY

WIDTH 50,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



#### SOFT EDGE 51 CHAIR | UPHOLSTERY

WIDTH 50,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM

## MATERIALS

### SEAT & BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

### UPHOLSTERY

10 mm PU foam.

### BASE

4-legged base in Ø16 mm bent steel tube.

### STACKING COVER

Polypropylene, soft black.

### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

## OPTIONS

Felt gliders for wooden floors

Linking gliders

CMHR foam (fire retardant)

Linking Device (please note, the linking device is not premounted to the frame)

## CONSTRUCTION

2D moulded plywood seat and back mounted to the frame with rivets. Stacking pad in polypropylene mounted underneath the seat.

## COUNTRY OF ORIGIN

Denmark.

## HANG UP BRACKET

Please see more information on Hang Up Bracket for Soft Edge Chairs in our overview.

[LINK TO HANG UP BRACKET OVERVIEW](#)

## CHAIR TROLLEY



























Please see more information on Chair Trolley in our fact sheet.

[LINK TO FACT SHEET](#)

**COLOUR & FINISH**

Please note that the colour codes are indicative.

**SOFT EDGE 50**

		BASE	BLACK POWDER COATED STEEL	CHROMED STEEL
				
<b>SEAT &amp; BACK</b>				
BLACK WATER-BASED LACQUERED OAK				
SOFT BLACK WATER-BASED LACQUERED OAK				
HUNTER WATER-BASED LACQUERED OAK				
DUSTY GREEN WATER-BASED LACQUERED OAK				
FALL RED WATER-BASED LACQUERED OAK				
SOFT GREY WATER-BASED LACQUERED OAK				
WATER-BASED LACQUERED OAK				
SMOKED WATER-BASED LACQUERED OAK				

**SOFT EDGE 51**

		BASE	BLACK POWDER COATED STEEL
			
<b>SEAT &amp; BACK</b>			
ALL TEXTILES AVAILABLE			

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012  
American National Standard For Office  
Furnishings – Lounge and Public Seating – Tests.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period. Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

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[LINK TO DIGITAL LIBRARY](#)



# SOFT EDGE 52/53 CHAIR

PRODUCT FACT SHEET



## SOFT EDGE 52/53 CHAIR

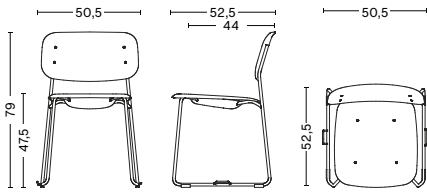
DESIGN BY ISKOS-BERLIN, 2022

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its wooden seat and back in a variety of finishes combined with a steel-sled base with integrated hook link, the Soft Edge 52/53 Chair offers uncluttered aesthetics, stability, and functionality. Its strength, stackability, and ability to link multiple chairs together make it ideal for using in private, public, and contract environments - from homes to corporate spaces and cafés. Also available with an upholstered seat and in a fully upholstered version in a wide range of different fabric options.

### HIGHLIGHTS

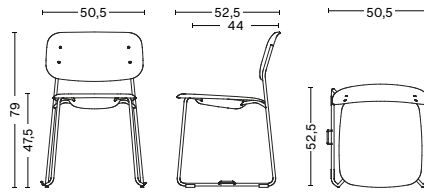
- Part of a versatile series of chairs, stools, bar stools and lounge chairs.
- Blending strong curves with extreme lightness to create a minimalistic design.
- The collection offers uncluttered aesthetics, stability, and functionality.
- EU Ecolabelled and FSC™ certified.
- Variety of seat and base colours and finishes.
- Available in a wide variety of fabric and leather options.
- Integrated hook link to link multiple chairs together
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Stackable on trolley up to 15 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



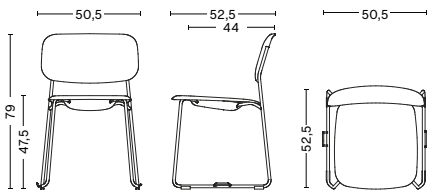
#### SOFT EDGE 52 CHAIR

WIDTH 52,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



#### SOFT EDGE 52 CHAIR | SEAT UPHOLSTERY

WIDTH 52,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



#### SOFT EDGE 53 CHAIR | FULL UPHOLSTERY

WIDTH 52,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM

## MATERIALS

### SEAT & BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

### UPHOLSTERY

10 mm PU foam.

### BASE

4-legged base in Ø16 mm bent steel tube.

### STACKING COVER

Polypropylene, soft black.

### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

## OPTIONS

Felt gliders for wooden floors.

Linking gliders.

CMHR foam (fire retardant).

## CONSTRUCTION

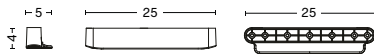
2D moulded plywood seat and back mounted to the frame with rivets. Stacking pad in polypropylene mounted underneath the seat.

## COUNTRY OF ORIGIN

Denmark.

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## ACCESSORIES



### HANG UP BRACKET FOR SOFT EDGE


























Black plastic. Please note, the hang up bracket is not premounted to the frame. The hang up bracket is not available for upholstered versions.

[LINK TO HANG UP BRACKET OVERVIEW](#)

## COLOUR & FINISH

Please note that the colour codes are indicative.

### SOFT EDGE 52

		BASE	BLACK POWDER COATED STEEL	CHROMED STEEL
				
<b>SEAT &amp; BACK</b>				
BLACK WATER-BASED LACQUERED OAK				
SOFT BLACK WATER-BASED LACQUERED OAK				
HUNTER WATER-BASED LACQUERED OAK				
DUSTY GREEN WATER-BASED LACQUERED OAK				
FALL RED WATER-BASED LACQUERED OAK				
SOFT GREY WATER-BASED LACQUERED OAK				
WATER-BASED LACQUERED OAK				
SMOKED WATER-BASED LACQUERED OAK				

### SOFT EDGE 53

		BASE	BLACK POWDER COATED STEEL
			
<b>SEAT &amp; BACK</b>			
ALL TEXTILES AVAILABLE			

## FABRIC & LEATHER UPHOLSTERY

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX

Made from FSC™-certified wood and other controlled materials.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012

American National Standard For Office  
Furnishings – Lounge and Public Seating – Tests.

## WARRANTY

HAY provides a 5-year product warranty.

Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at [hay.com](http://hay.com).

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at [hay.com](http://hay.com).

[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 55 SLED

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 55 SLED

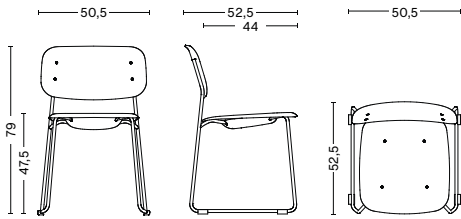
DESIGN BY ISKOS-BERLIN, 2020

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its plastic (PP) seat and back in a variety of colours and steel-sled base, the Soft Edge 55 Chair offers both uncluttered aesthetics, stability, and functionality. Its strength and stackability make it ideal for using in private, public, and contract environments – from homes to corporate spaces and cafés. Also available with an upholstered seat in a wide range of fabric options.

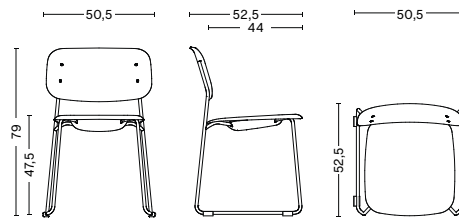
### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, lounge chairs and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
- Offers an ergonomic seating solution due to its increased level of back support.
- Polypropylene (PP) seat and back available in a wide range of colours, and powder coated or chromed steel base.
- Available with seat upholstery in selected fabrics and leathers.
- Available with linking gliders.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Stackable on trolley up to 20 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



SOFT EDGE 55 SLED  
 WIDTH 50,5 CM  
 DEPTH 52,5 CM  
 HEIGHT 79 CM  
 SEAT HEIGHT 47,5 CM  
 SEAT DEPTH 44 CM



SOFT EDGE 55 SLED | SEAT UPHOLSTERY  
 WIDTH 50,5 CM  
 DEPTH 52,5 CM  
 HEIGHT 79 CM  
 SEAT HEIGHT 47,5 CM  
 SEAT DEPTH 44 CM

### MATERIALS

#### SEAT & BACK

Injection moulded solid coloured polypropylene.  
 Thickness 6mm. Matt slightly textured surface.

#### SEAT W. UPHOLSTERY

10 mm PU foam.

#### BASE

Ø16 mm steel tube.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Felt gliders for wooden floors  
 Linking gliders  
 CMHR foam (fire retardant)

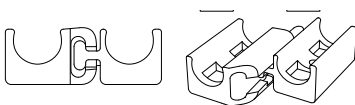
### CONSTRUCTION

Polypropylene seat and back mounted to the frame with rivets. Stacking pad in polypropylene mounted underneath the seat.

### COUNTRY OF ORIGIN

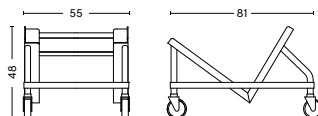
Denmark

### ACCESSORIES



#### LINKING GLIDERS

Black plastic with or without felt. Set of 4. Linking gliders are premounted on linking glider variant and optional on standard sled variants.



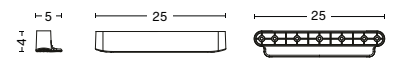
#### SOFT EDGE CHAIR TROLLEY

Black powder coated steel. Rear wheels with brake. Suitable for transportation and storage.

#### TROLLEY CAPACITY

Soft Edge 55 Sled max. 20 pcs.  
 Soft Edge 55 Sled w. upholstery Max. 6 pcs.

[LINK TO CHAIR TROLLEY PRESENTATION](#)














#### HANG UP BRACKET FOR SOFT EDGE

Black plastic. Please note, the hang up bracket is not premounted to the frame. The hang up bracket is not available for upholstered versions.

[LINK TO HANG UP BRACKET OVERVIEW](#)

**COLOUR & FINISH**

Please note that the colour codes are indicative.

	BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	WHITE POWDER COATED STEEL	CHROMED STEEL
<b>SEAT &amp; BACK</b>						
BLACK POLYPROPYLENE		•				•
SOFT GREY POLYPROPYLENE		•	•			•
FALL RED POLYPROPYLENE		•		•		•
DUSTY GREEN POLYPROPYLENE		•				•
WHITE POLYPROPYLENE					•	•
HUNTER POLYPROPYLENE		•				•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)



## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



### INDOOR ADVANTAGE™ GOLD

Supports a healthy indoor environment.

Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety -  
Requirements for non-domestic seating.

L2: Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012

American National Standard For Office  
Furnishings - Lounge and Public Seating  
- Tests.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at [hay.com](http://hay.com).

[LINK TO CARE & MAINTENANCE](#)

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 56 SLED W. HOOK LINK

PRODUCT FACT SHEET



## SOFT EDGE 56 SLED W. HOOK LINK

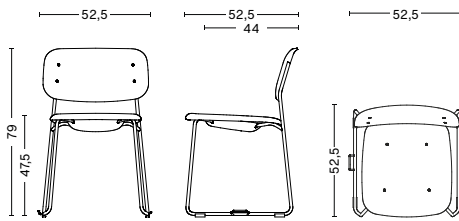
DESIGN BY ISKOS-BERLIN, 2022

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its plastic (PP) seat and back combined with a steel-sled base with integrated hook link, the Soft Edge 56 Chair offers uncluttered aesthetics, stability, and functionality. Its strength, stackability, and ability to link multiple chairs together make it ideal for using in private, public, and contract environments – from homes to corporate spaces and cafés. Also available with an upholstered seat in a wide range of fabric options.

### HIGHLIGHTS

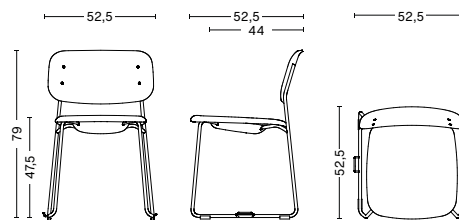
- Part of a versatile series of chairs, stools, bar stools and lounge chairs.
- Blending strong curves with extreme lightness to create a minimalistic design.
- The collection offers uncluttered aesthetics, stability, and functionality.
- Variety of seat and base colours and finishes.
- Available in a wide variety of fabric and leather options.
- Integrated hook link to link multiple chairs together.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Stackable on trolley up to 15 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



#### SOFT EDGE 56 SLED

WIDTH 52,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM



#### SOFT EDGE 56 SLED | SEAT UPHOLSTERY

WIDTH 52,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT DEPTH 44 CM

### MATERIALS

#### SEAT & BACK

Injection moulded solid coloured polypropylene. Thickness 6mm. Matt slightly textured surface.

#### UPHOLSTERY

10 mm PU foam.

#### BASE

Sled base in Ø16 mm steel tube.

#### STACKING COVER

Polypropylene, soft black.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Felt gliders for wooden floors  
CMHR foam (fire retardant)

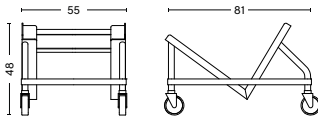
### CONSTRUCTION

Polypropylene seat and back mounted to the frame with rivets. Stacking pad in polypropylene mounted underneath the seat.

### COUNTRY OF ORIGIN

Denmark

## ACCESSORIES



### SOFT EDGE CHAIR TROLLEY

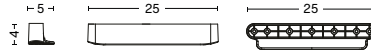
Black powder coated steel. Rear wheels with brake. Suitable for transportation and storage.

### TROLLEY CAPACITY

Soft Edge 56 Sled max. 15 pcs.

Soft Edge 56 Sled w. upholstery max. 6 pcs.

[LINK TO CHAIR TROLLEY PRESENTATION](#)



### HANG UP BRACKET FOR SOFT EDGE

Black plastic. Please note, the hang up bracket is not premounted to the frame. The hang up bracket is not available for upholstered versions.

[LINK TO HANG UP BRACKET OVERVIEW](#)

## COLOUR & FINISH

Please note that the colour codes are indicative.

	BASE	BLACK POWDER COATED STEEL	CHROMED STEEL
<b>SEAT &amp; BACK</b>			
BLACK POLYPROPYLENE			
SOFT GREY POLYPROPYLENE			
FALL RED POLYPROPYLENE			
DUSTY GREEN POLYPROPYLENE			
WHITE POLYPROPYLENE			
HUNTER POLYPROPYLENE			

## FABRIC & LEATHER UPHOLSTERY

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

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[LINK TO ENVIROMENTAL PROFILE](#)

## CERTIFICATES



### INDOOR ADVANTAGE™ GOLD

Supports a healthy indoor environment.

Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety -  
Requirements for non-domestic seating.

L2: Extreme use - Loading according to Test severity L2.

ANSI BIFMA X5.4-2012

American National Standard For Office  
Furnishings - Lounge and Public Seating

- Tests.

## CARE & MAINTENANCE

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[LINK TO CARE & MAINTENANCE](#)

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 60 CHAIR

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 60 CHAIR

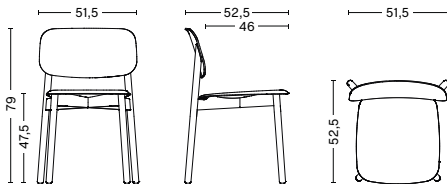
DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its wooden seat, back and base in a variety of finishes, the Soft Edge 60 Chair creates a seamless, unified expression that offers uncluttered aesthetics, stability, and functionality. Its strength, stackability, and ability to link multiple chairs together make it ideal for using in private, public and contract environments – from homes to corporate spaces and cafés. Also available with an upholstered seat in a wide range of fabric options.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, stools and lounge chairs with steel base or solid oak legs or polypropylene seat and back with steel base.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- Variety of seat and base colours and finishes.
- Available with seat upholstery in selected fabrics and leathers.
- Stackable up to 6 pcs. without upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



WIDTH 51,5 CM  
DEPTH 52,5 CM  
HEIGHT 79 CM  
SEAT HEIGHT 47,5 CM  
SEAT WIDTH 46 CM

### MATERIALS

#### SEAT AND BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### SEAT W. UPHOLSTERY

10 mm PU foam.

#### BASE

Solid oak legs.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Felt gliders for wooden floors

CMHR foam (fire retardant)

Linking Device on Soft Edge 60 Chair w. link (please note, the linking device cannot be retrofitted)

### CONSTRUCTION

2D moulded plywood seat and back glued to the solid wood frame. The core of the plywood seat and back is made in beech, with the top veneer in oak. The base is solid oak with 4 x felt pads mounted to the frame for protection when stacking.

### COUNTRY OF ORIGIN

Latvia

### HANG UP BRACKET

Please see more information on Hang Up Bracket for Soft Edge Chairs in our overview.

[LINK TO HANG UP BRACKET OVERVIEW](#)









### CHAIR TROLLEY

Please see more information on Chair Trolley in our fact sheet.

[LINK TO FACT SHEET](#)

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE							
		BLACK WATER-BASED LACQUERED OAK	SOFT BLACK WATER-BASED LACQUERED OAK	HUNTER WATER-BASED LACQUERED OAK	DUSTY GREEN WATER-BASED LACQUERED OAK	FALL RED WATER-BASED LACQUERED OAK	SOFT GREY WATER-BASED LACQUERED OAK	WATER-BASED LACQUERED OAK	
SEAT & BACK									
BLACK WATER-BASED LACQUERED OAK		•							
SOFT BLACK WATER-BASED LACQUERED OAK			•						
HUNTER WATER-BASED LACQUERED OAK				•					
DUSTY GREEN WATER-BASED LACQUERED OAK					•				
FALL RED WATER-BASED LACQUERED OAK						•			
SOFT GREY WATER-BASED LACQUERED OAK							•		
WATER-BASED LACQUERED OAK									•
SMOKED WATER-BASED LACQUERED OAK									•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)



## SUSTAINABILITY

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[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012  
American National Standard For Office Furnishings  
- Lounge and Public Seating – Tests.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.  
Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 70 STOOL

## PRODUCT FACT SHEET



## SOFT EDGE 70 STOOL

DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped design, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a wooden seat in a variety of finishes and straight steel legs, the Soft Edge 70 Stool is a short variant that shares the same uncluttered aesthetics with a feeling of lightness. Its strength and functionality ensure years of everyday use in a wide range of public and private environments – from corporate spaces and cafés to home environments.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
  - 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
  - Variety of seat and base colours and finishes.
  - Suitable for a wide variety of private and public environments.
  - Qualified for contract use.
- 

### DIMENSIONS



WIDTH 37,5 CM

DEPTH 37,5 CM

HEIGHT 47,5 CM

SEAT HEIGHT 47,5 CM

### MATERIALS

#### SEAT

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### BASE

Ø16 mm steel tube.

### CONSTRUCTION













2D moulded plywood seat mounted to the frame with rivets. Inner plywood in beech, top veneer in oak. Ø16 mm steel tube base.

### COUNTRY OF ORIGIN

Denmark

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	CHROMED STEEL
						
SEAT & BACK						
BLACK WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SOFT BLACK WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
HUNTER WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DUSTY GREEN WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FALL RED WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SOFT GREY WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SMOKED WATER-BASED LACQUERED OAK		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety -  
Requirements for non-domestic seating.

L2 Extreme use - Loading according to  
Test severity L2.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.  
Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

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[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

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[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 72 STOOL

PRODUCT FACT SHEET



## SOFT EDGE 72 STOOL

DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped design, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a wooden seat and legs in a variety of finishes, the Soft Edge 72 Stool is a short variant with the same seamless, unified expression that offers uncluttered aesthetics with a feeling of lightness. Its strength and functionality ensure years of everyday use in a wide range of public and private environments – from corporate spaces and cafés to home environments.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, stools and lounge chairs with steel base or solid oak legs or polypropylene seat and back with steel base.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- Variety of seat and base colours and finishes.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

---

### DIMENSIONS



WIDTH 36 CM  
DEPTH 36 CM  
HEIGHT 47,5 CM  
SEAT HEIGHT 47,5 CM

### MATERIALS

#### SEAT

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### BASE

Solid oak legs.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Felt gliders for wooden floors.

### CONSTRUCTION

2D moulded plywood seat. Inner plywood in beech, top veneer in oak. Solid oak legs.

### COUNTRY OF ORIGIN

Latvia





## SUSTAINABILITY

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[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



**FSC™ LABEL MIX 70%**  
Made from FSC™-certified wood and other controlled materials.



**EU ECOLABEL**  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics. Does not apply to CMHR foam.



**INDOOR ADVANTAGE™ GOLD**  
Supports a healthy indoor environment. Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period. Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at [hay.com](http://hay.com).

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at [hay.com](http://hay.com).

[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 75 STOOL

PRODUCT FACT SHEET



## SOFT EDGE 75 STOOL

DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped design, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a plastic (PP) seat in a variety of colours and straight steel legs, the Soft Edge 75 Stool is a short variant that shares the same uncluttered aesthetics with a feeling of lightness. Its strength and functionality ensure years of everyday use in a wide range of public and private environments – from corporate spaces and cafés to home environments.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools and stools with steel base or solid oak legs or polypropylene seat and back.
- Polypropylene (PP) seat and back available in a wide range of colours, and powder coated or chromed steel base.
- The chair is also available in wood in different colours and finishes (Soft Edge 12, 32 and 72) and with steel frame and wood seat and back (Soft Edge 10, 30 and 70).
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

---

### DIMENSIONS



WIDTH 37,5 CM

DEPTH 37,5 CM

HEIGHT 47,5 CM

SEAT HEIGHT 47,5 CM

### MATERIALS

#### SEAT

Injection moulded solid coloured polypropylene.  
Seat thickness 6mm. Matt slightly textured surface.

#### BASE

Ø16 mm steel tube.

### OPTIONS

Trumpet felt gliders for wooden floors  
CMHR foam (fire retardant)

### CONSTRUCTION


























2D moulded plywood seat mounted to the frame with rivets. Inner plywood in beech, top veneer in oak. Ø16 mm steel tube base.

### COUNTRY OF ORIGIN

Denmark

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	WHITE POWDER COATED STEEL	CHROMED STEEL
							
SEAT & BACK							
BLACK POLYPROPYLENE							
SOFT GREY POLYPROPYLENE							
FALL RED POLYPROPYLENE							
DUSTY GREEN POLYPROPYLENE							
WHITE POLYPROPYLENE							
HUNTER POLYPROPYLENE							

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



### INDOOR ADVANTAGE™ GOLD

Supports a healthy indoor environment.

Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety - Requirements for non-domestic seating.

L2: Extreme use - Loading according to Test severity L2.

## WARRANTY

HAY provides a 5-year product warranty.

Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 80 BAR STOOL

PRODUCT FACT SHEET



## SOFT EDGE 80 BAR STOOL

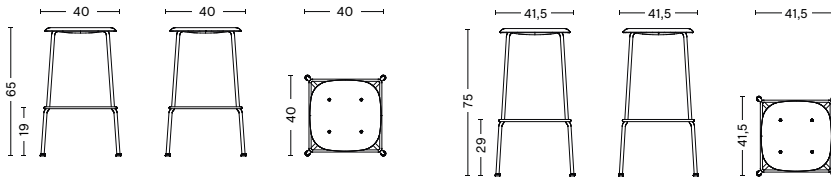
DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped design, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a wooden seat in a variety of finishes, the Soft Edge 80 Bar Stool has long steel legs that enhance the minimalistic aesthetics and create a feeling of lightness. Available in two different heights, its strength and functionality ensure years of everyday use in a wide range of public and private environments – from corporate spaces and cafés to home environments.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- Variety of seat and base colours and finishes.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



SOFT EDGE 80 LOW  
WIDTH 40 CM  
DEPTH 40 CM  
HEIGHT 65 CM  
SEAT HEIGHT 65 CM

SOFT EDGE 80 HIGH  
WIDTH 41,5 CM  
DEPTH 41,5 CM  
HEIGHT 75 CM  
SEAT HEIGHT 75 CM

### MATERIALS

#### SEAT

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### BASE

Ø16 mm steel tube.

### OPTIONS

Trumpet felt gliders for wooden floors  
CMHR foam (fire retardant)

### CONSTRUCTION









2D moulded plywood seat mounted to the frame with rivets. Inner plywood in beech, top veneer in oak. Ø16 mm steel tube base.

### COUNTRY OF ORIGIN

Denmark

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE			
		BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	CHROMED STEEL
SEAT					
BLACK WATER-BASED LACQUERED OAK		•			•
SOFT BLACK WATER-BASED LACQUERED OAK		•			•
HUNTER WATER-BASED LACQUERED OAK		•			•
DUSTY GREEN WATER-BASED LACQUERED OAK		•			•
FALL RED WATER-BASED LACQUERED OAK		•		•	•
SOFT GREY WATER-BASED LACQUERED OAK		•	•		•
WATER-BASED LACQUERED OAK		•	•	•	•
SMOKED WATER-BASED LACQUERED OAK		•			•



## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety -  
Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.  
Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 82 BAR STOOL

PRODUCT FACT SHEET



## SOFT EDGE 82 BAR STOOL

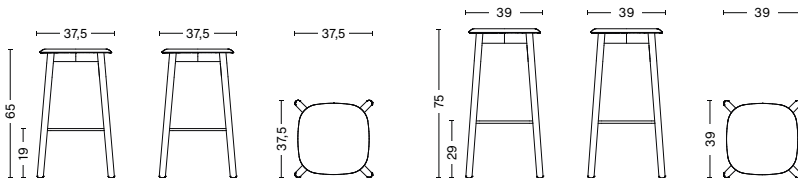
DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped design, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a wooden seat and legs in a variety of finishes, the Soft Edge 82 Bar Stool creates a seamless, unified expression that offers uncluttered aesthetics, stability, and functionality. Available in two different heights, its strength and functionality ensure years of everyday use in a wide range of public and private environments – from corporate spaces and cafés to home environments.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, stools and lounge chairs with steel base or solid oak legs or polypropylene seat and back with steel base.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- Variety of seat and base colours and finishes.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



SOFT EDGE 82 LOW  
WIDTH 37,5 CM  
DEPTH 37,5 CM  
HEIGHT 65 CM  
SEAT HEIGHT 65 CM

SOFT EDGE 82 HIGH  
WIDTH 39 CM  
DEPTH 39 CM  
HEIGHT 75 CM  
SEAT HEIGHT 75 CM

### MATERIALS

#### SEAT

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### BASE

Solid oak legs. Footrest in stainless steel.

#### FOOTREST

Stainless steel.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Felt gliders for wooden floors

### CONSTRUCTION

2D moulded plywood seat. Inner plywood in beech, top veneer in oak. Solid oak legs.

### COUNTRY OF ORIGIN

Latvia



## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.  
Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

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[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 85 BAR STOOL

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 85 BAR STOOL

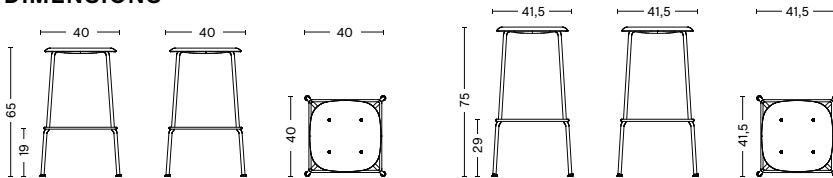
DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped design, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a plastic (PP) seat in a variety of colours, the Soft Edge 85 Bar Stool has long steel legs that enhance the minimalistic aesthetics and create a feeling of lightness. Available in two different heights, its strength and functionality ensure years of everyday use in a wide range of public and private environments - from corporate spaces and cafés to home environments.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools and stools with steel base or solid oak legs or polypropylene seat and back.
- Polypropylene (PP) seat and back available in a wide range of colours, and powder coated or chromed steel base.
- The chair is also available in wood in different colours and finishes (Soft Edge 12, 32 and 72) and with steel frame and wood seat and back (Soft Edge 10, 30 and 70).
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



#### SOFT EDGE 85 BAR STOOL LOW

WIDTH 40 CM  
DEPTH 40 CM  
HEIGHT 65 CM  
SEAT HEIGHT 19 CM

#### SOFT EDGE 85 BAR STOOL HIGH

WIDTH 41,5 CM  
DEPTH 41,5 CM  
HEIGHT 75 CM  
SEAT HEIGHT 29 CM

### MATERIALS

#### SEAT

Injection moulded solid coloured polypropylene.  
Seat thickness 6mm. Matt slightly textured surface.

#### BASE

Ø16 mm steel tube.

### OPTIONS

Trumpet felt gliders for wooden floors  
CMHR foam (fire retardant)

### CONSTRUCTION












Polypropylene seat mounted to the frame with rivets.

### COUNTRY OF ORIGIN

Denmark

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	WHITE POWDER COATED STEEL	CHROMED STEEL
<b>SEAT &amp; BACK</b>							
BLACK POLYPROPYLENE			•				•
SOFT GREY POLYPROPYLENE			•	•			•
FALL RED POLYPROPYLENE			•		•		•
DUSTY GREEN POLYPROPYLENE			•				•
WHITE POLYPROPYLENE						•	•
HUNTER POLYPROPYLENE			•				•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)



## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



### INDOOR ADVANTAGE™ GOLD

Supports a healthy indoor environment.

Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety

- Requirements for non-domestic seating.

L2 Extreme use - Loading according to Test severity L2.

## WARRANTY

HAY provides a 5-year product warranty.

Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

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[LINK TO CARE & MAINTENANCE](#)

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[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 90/91 BAR STOOL

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 90/91 BAR STOOL

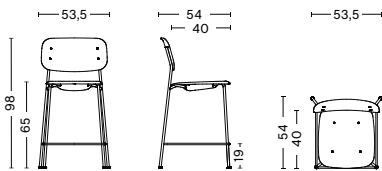
DESIGN BY ISKOS-BERLIN, 2022

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a wooden seat and back in a variety of finishes, the Soft Edge 90/91 Bar Stool has long steel legs that enhance the minimalistic aesthetics and create a feeling of lightness, while the low, supportive backrest enhances the bar stool's stability and comfort. Its strength and functionality ensure years of everyday use in a wide range of public and private environments – from corporate spaces and cafés to home environments. Also available with an upholstered seat and in a fully upholstered version in a wide range of different fabric options in two different heights.

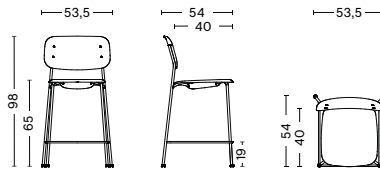
### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, lounge chairs and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
- Offers an ergonomic seating solution due to its increased level of back support.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- EU Ecolabelled and FSC™ certified.
- Variety of seat and base colours and finishes.
- Available in a wide variety of fabric and leather options.
- Available in a low and a high version.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

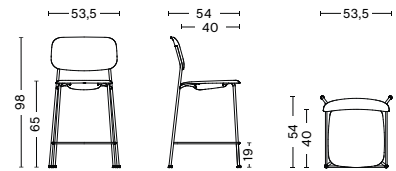
### DIMENSIONS



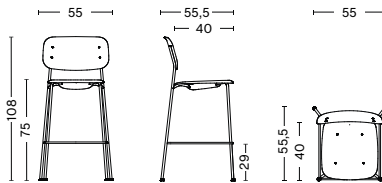
SOFT EDGE 90 LOW  
WIDTH 53,5 CM  
DEPTH 54 CM  
HEIGHT 98 CM  
SEAT HEIGHT 65 CM  
SEAT DEPTH 40 CM



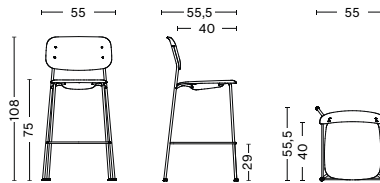
SOFT EDGE 90 LOW | SEAT UPHOLSTERY  
WIDTH 53,5 CM  
DEPTH 54 CM  
HEIGHT 98 CM  
SEAT HEIGHT 65 CM  
SEAT DEPTH 40 CM



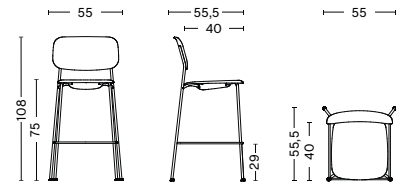
SOFT EDGE 91 LOW | FULL UPHOLSTERY  
WIDTH 53,5 CM  
DEPTH 54 CM  
HEIGHT 98 CM  
SEAT HEIGHT 65 CM  
SEAT DEPTH 40 CM



SOFT EDGE 90 HIGH  
WIDTH 55 CM  
DEPTH 55,5 CM  
HEIGHT 108 CM  
SEAT HEIGHT 75 CM  
SEAT DEPTH 40 CM



SOFT EDGE 90 HIGH | SEAT UPHOLSTERY  
WIDTH 55 CM  
DEPTH 55,5 CM  
HEIGHT 108 CM  
SEAT HEIGHT 75 CM  
SEAT DEPTH 40 CM



SOFT EDGE 91 HIGH | FULL UPHOLSTERY  
WIDTH 55 CM  
DEPTH 55,5 CM  
HEIGHT 108 CM  
SEAT HEIGHT 75 CM  
SEAT DEPTH 40 CM

### MATERIALS

#### SEAT & BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### UPHOLSTERY

10 mm PU foam.

#### STACKING COVER

Polypropylene, soft black.

#### BASE

Ø16 mm steel tube.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Trumpet felt gliders for wooden floors.

CMHR foam (fire retardant).

### CONSTRUCTION

2D moulded plywood seat and back mounted to the frame with rivets. Inner plywood in beech, top veneer in oak.













Base in Ø16 mm steel tube. Stacking pad in polypropylene mounted underneath the seat.

**COUNTRY OF ORIGIN**

Denmark

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	CHROMED STEEL
<b>SEAT &amp; BACK</b>						
BLACK WATER-BASED LACQUERED OAK			•			•
SOFT BLACK WATER-BASED LACQUERED OAK			•			•
HUNTER WATER-BASED LACQUERED OAK			•			•
DUSTY GREEN WATER-BASED LACQUERED OAK			•			•
FALL RED WATER-BASED LACQUERED OAK			•		•	•
SOFT GREY WATER-BASED LACQUERED OAK			•	•		•
WATER-BASED LACQUERED OAK			•	•	•	•
SMOKED WATER-BASED LACQUERED OAK			•			•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.1-2017  
American National Standard For Office Furnishings -  
General Purpose Office Chairs - Tests, Type 3.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period. Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

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[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

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# SOFT EDGE 95 BAR STOOL

PRODUCT FACT SHEET



## SOFT EDGE 95 BAR STOOL

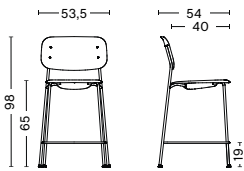
DESIGN BY ISKOS-BERLIN, 2020

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. Featuring a plastic (PP) seat and back in a variety of colours, the Soft Edge 95 Bar Stool has long steel legs that enhance the minimalistic aesthetics and create a feeling of lightness, while the low, supportive backrest enhances the bar stool's stability and comfort. Its strength and functionality ensure years of everyday use in diverse public and private environments – from the home to corporate spaces, cafés, and institutions. Available in two different heights and with an upholstered seat in a wide range of fabric options.

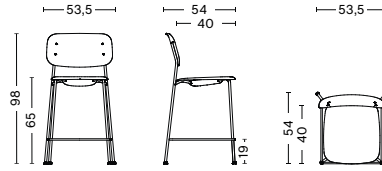
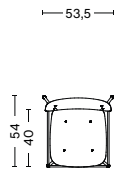
### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, lounge chairs and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
- Offers an ergonomic seating solution due to its increased level of back support.
- Polypropylene (PP) seat and back available in a wide range of colours, and powder coated or chromed steel base.
- Available with seat upholstery in selected fabrics and leathers.
- Available in a low and a high version.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

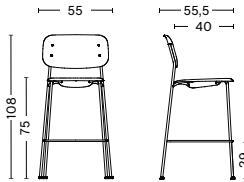
### DIMENSIONS



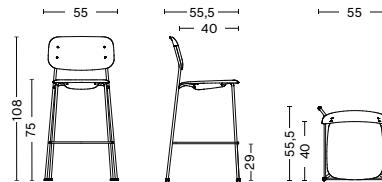
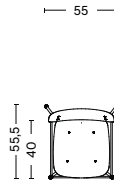
SOFT EDGE 95 LOW  
WIDTH 53,5 CM  
DEPTH 54 CM  
HEIGHT 98 CM  
SEAT HEIGHT 65 CM  
SEAT DEPTH 40 CM



SOFT EDGE 95 LOW | SEAT UPHOLSTERY  
WIDTH 53,5 CM  
DEPTH 54 CM  
HEIGHT 98 CM  
SEAT HEIGHT 65 CM  
SEAT DEPTH 40 CM



SOFT EDGE 95 HIGH  
WIDTH 55 CM  
DEPTH 55,5 CM  
HEIGHT 108 CM  
SEAT HEIGHT 75 CM  
SEAT DEPTH 40 CM



SOFT EDGE 95 HIGH | SEAT UPHOLSTERY  
WIDTH 55 CM  
DEPTH 55,5 CM  
HEIGHT 108 CM  
SEAT HEIGHT 75 CM  
SEAT DEPTH 40 CM

### MATERIALS

#### SEAT & BACK

Injection moulded solid coloured polypropylene.  
Thickness 6mm. Matt slightly textured surface.

#### SEAT W. UPHOLSTERY

10 mm PU foam.

#### BASE

Ø16 mm steel tube.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Trumpet felt gliders for wooden floors  
CMHR foam (fire retardant)

### CONSTRUCTION












Polypropylene seat and back mounted to the frame with rivets. Stacking pad in polypropylene mounted underneath the seat.

### COUNTRY OF ORIGIN

Denmark

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	WHITE POWDER COATED STEEL	CHROMED STEEL
<b>SEAT &amp; BACK</b>							
BLACK POLYPROPYLENE			•				•
SOFT GREY POLYPROPYLENE			•	•			•
FALL RED POLYPROPYLENE			•		•		•
DUSTY GREEN POLYPROPYLENE			•				•
WHITE POLYPROPYLENE						•	•
HUNTER POLYPROPYLENE			•				•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)



## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



### INDOOR ADVANTAGE™ GOLD

Supports a healthy indoor environment.

Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013

Furniture - Strength, durability and safety - Requirements for non-domestic seating.

L2: Extreme use - Loading according to Test severity L2.

ANSI BIFMA X5.1-2017

American National Standard For Office Furnishings - General Purpose Office Chairs - Tests, Type

## WARRANTY

HAY provides a 5-year product warranty.

Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at [hay.com](#).

[LINK TO CARE & MAINTENANCE](#)

## DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at [hay.com](#).

[LINK TO DIGITAL LIBRARY](#)

# SOFT EDGE 100/101 LOUNGE

PRODUCT FACT SHEET



## SOFT EDGE 100/101 LOUNGE

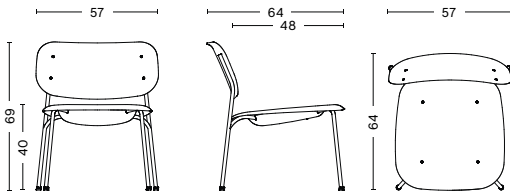
DESIGN BY ISKOS-BERLIN, 2022

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. The Soft Edge 100/101 Lounge Chair features the same distinctive seat contours as the rest of the family, but with a lower, wider design that is more conducive for relaxing or sitting for longer periods of time. Its steel base reinforces its light, uncluttered aesthetics, while its strength, stability, and comfort ensure years of everyday use in a wide range of public and private environments – from cafés, offices, and waiting areas to a home environment. Also available with an upholstered seat and in a fully upholstered version in a wide range of different fabric options.

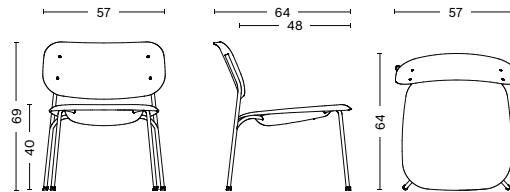
### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, lounge chairs and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
- Offers an ergonomic seating solution due to its increased level of back support.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- EU Ecolabelled and FSC™ certified.
- A modest yet striking aesthetic profile.
- Compact and extremely comfortable.
- Variety of seat and base colours and finishes.
- Available in a wide variety of fabric and leather options.
- Stackable on floor up to 10 pcs. without upholstery | 6 pcs. with upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

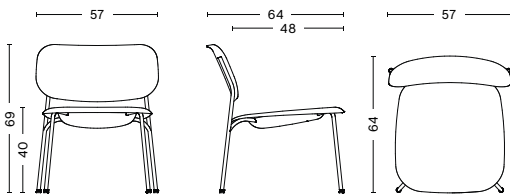
### DIMENSIONS



SOFT EDGE 100  
 WIDTH 57 CM  
 DEPTH 64 CM  
 HEIGHT 69 CM  
 SEAT HEIGHT 40 CM  
 SEAT DEPTH 48 CM



SOFT EDGE 100 | SEAT UPHOLSTERY  
 WIDTH 57 CM  
 DEPTH 64 CM  
 HEIGHT 69 CM  
 SEAT HEIGHT 40 CM  
 SEAT DEPTH 48 CM



SOFT EDGE 101 | FULL UPHOLSTERY  
 WIDTH 57 CM  
 DEPTH 64 CM  
 HEIGHT 69 CM  
 SEAT HEIGHT 40 CM  
 SEAT DEPTH 48 CM

### MATERIALS

#### SEAT & BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### SEAT W. UPHOLSTERY

10 mm PU foam.

#### STACKING COVER

Polypropylene, soft black.

#### BASE

Ø16 mm steel tube.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Trumpet felt gliders for wooden floors.

CMHR foam (fire retardant).

**CONSTRUCTION**
























2D moulded plywood seat and back mounted to the frame with rivets. Inner plywood in beech, top veneer in oak.  
Base in Ø16 mm steel tube. Stacking pad in polypropylene mounted underneath the seat.

**COUNTRY OF ORIGIN**

Denmark

**COLOUR & FINISH**

Please note that the colour codes are indicative.

	BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL
<b>SEAT &amp; BACK</b>				
BLACK WATER-BASED LACQUERED OAK				
SOFT BLACK WATER-BASED LACQUERED OAK				
HUNTER WATER-BASED LACQUERED OAK				
DUSTY GREEN WATER-BASED LACQUERED OAK				
FALL RED WATER-BASED LACQUERED OAK				
SOFT GREY WATER-BASED LACQUERED OAK				
WATER-BASED LACQUERED OAK				
SMOKED WATER-BASED LACQUERED OAK				

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012  
American National Standard For Office  
Furnishings - Lounge and Public Seating - Tests.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period. Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

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[LINK TO DIGITAL LIBRARY](#)